

START-UP INSPECTION SHEET

DATE: May 2018

Customer Name: **Toshiba ISGT950W-110A**

State /Country: **United States-Japan**

Machine Model Serial Number: **037302**

Mfg. Number: **83T073**

1	Machine Physical Condition	Good	12	Nozzle Thread Size: Length: Tip Size:	
2	Tools / Spare Parts	No			
3	Instruction Manuals () Sets	Yes			
4	Hyd. Oil Make / Type (Randal 46)	Yes			
5	Thrust Box Oil Level	Yes	13	Nozzle Center	Yes
6	Voltage Change	Yes	14	Lube System (MAN) (AUTO) (ZERK ONLY)	Yes
7	Machine Ground	Yes	15	Front - Rear Emergency Stop	Yes
8	Voltages 460VAC (480) V 230VAC (220) V 110VAC (110) V 24VDC (24) V		16	Safety Drop Bar	Yes
			17	L1 Cam Valve	Yes
			18	LS1. LS1A, LS1C, LS1Z, LS1C1 Interlock	Yes
			19	Holding Pressure @ 100 F Oil Temp (VH=99%) PH3(4) = 20% () PSI PH3(4) = 50% () PSI PH3(4) = 99% () PSI	
9		Screw Design (DBG) (SDB) () Construction (S2) (S3) (SO) (SG) (SG) Made (SPX) (JPN) () Serial Number:		20	Clamp Pressure @ 100 F Oil Temp PCH = 20% () PSI PCH = 99% () PSI PCL = 99% () PSI
10	Screw Tip Assy. Make (SPX) (JPN)		21	Back Pressure (at molding) BP = ()% () PSI	
11	Barrel Type: Standard		22	Oil Temp after 1 hr Operation ()	
			23	Operation (Set-up, Man, Semi, Auto)	
			24	Molding Satisfactorily	
25	Motion / No Motion	Yes	36	Alarm Light (R G Y W B)	Yes
26	Air Blow	Yes	37	Eject Retract Confirmation	Yes
27	Hyd. Core Pull	Yes	38	Shift to Hold by Time	Yes
28	2nd Hyd. Core Pull	Yes	39	Shift to Hold by External Sig.	Yes
29	Pneumatic Core Pull		40	Data Change Key	Yes
30	Ext. Nozzle Pyrometer	No	41	Programmed Barrel Heat-up	Yes
31	Heater Band Failure	No	42	Printer I/F	No
32	Hi Oil Temp Alarm	Yes	43	Computer I/F	No
33	Oil Level Alarm	Yes	44	MOLDLYZER	No
34	Auto Lube	Yes	45	MOLD CARD	No
35	Auto Purge	Yes	TS	Product Chute	
47	stainless Hopper	Yes			
48	Hopper Slide-out	Yes			
49	Hopper Magnet				
50	Insulated Barrel Cover	Yes			
51	Power Safety Gate	Yes			
52	Shut-off Nozzle				
53					
54					
55					
56					
57					

Note:

		T-2 (Q IN)		R-1		R-2 (P IN)		R-12
	6%	mA/mv	50%	mA	20%	mA/mv	20%	mA
	99%	mA/mv	99%	mA	99%	mA/mv	99%	mA